



Dart Aerospace Ltd.
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Canada

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U/R

DSI 9812-011
Job Sheet 190283



007985

POSITIVE RECALL

EFFECTIVE 19-02-07 AUTH PD
RELEASED PD DATE 19-02-08

Part No: DSI 9812-011

Job Qty: 1 pcs

Part Name: Blade Shim Addition



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/6/19

Job Tracking No:

Due Date: 2/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 19-549 DSI 9812-011 REV.A IPP REV.A NEW ISSUE JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	2/15/19	2/15/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
110	QC 4	1 pcs	2/15/19	2/15/19	0.00	0.00	QC 4 - 26		
							QC 4 - 28		
							QC 4 - 38		
							QC 4 - 42		
							QC 4 - 58		

SA

FEB 07 2019

Plex 2/6/19 2:46 PM Dart.lajeunesse.marie

Kit use for trial
install by Eric L.

POSITIVE RECALL

EFFECTIVE AUTH

RELEASED DATE

DART
AEROSPACE

Container No: S151652



Part: DSI 9812-011

Job No: 190283

Serial No/Batch: S151652

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1270 Aberdeen Street
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CANADA

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www.dartaerospace.com

Date: 02/07/19

130 Packaging 3-1 - Stock - B4B 1 pcs	2/15/19	0.00 0.00	QC 4 - 6	DAS
			QC 4 - 69	69
			QC 4 - 9	9-89
			QC 4 - 46	DAS
			Packaging 3 - 1 - B4B	69
			Packaging 3 - 2 - B4B	9-89
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
135 DC - 1 - B4B	1 pcs	2/15/19	0.00 0.00	DC - 1 - B4B
				DC - 2 - B4B
140 QC 21 - FG	1 pcs	2/15/19	0.00 0.00	QC 21 - FG - 21
				QC 21 - FG - 70

Part Op 130 - Identify and pack for shipping as per PPP DSI 9812-011 Location:
 Descriptions: 135 - Photocopy blue file and create labels as per PPP DSI 9812-011 chg 001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN8-24A	BOLT	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5124555
D5702-1	Shim	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5128678
MS21083N8	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	3081946
NAS1149F0863P	Washer	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5048380

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN8-24A	4	18	0
	D5702-1	2	2	0
	MS21083N8	4	173	0
	NAS1149F0863P	4	782	0

Part Specifications

Specifications could not be found.

POSITIVE
RECALL

FEB 08 2019

Plex 2/6/19 2:46 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					